



**NUMERICAL CONTROL SUPPORT, INC.**  
21945 W. 83<sup>RD</sup>  
SHAWNEE MISSION, KS 66227-3133  
1-913-441-3500  
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## **Quality Inspector**

NCS is an Aerospace and Defense Precision Machine shop headquartered just SW of Kansas City. NCS is currently growing and expanding in the aerospace, defense and commercial industries we serve. We are an AS9100D and ITAR certified supplier for these agencies providing complex milling, turning, finish processing, welding, and assembly services.

### **Position Summary:**

The Quality Inspector will be required to generate accurate inspection criteria and accurately report findings, data, and inspection results using reporting documents as key part of the Quality Department. Inspections will be performed using various types of inspection methods and equipment.

### **Responsibilities:**

- Develop inspection plans for aerospace machined parts and assemblies based on customer engineering data.
- Conducts inspections of raw material, hardware, machined parts, fabrications, and finished parts and assemblies at receiving, in-process and final inspection using precision measurement tools.
- Understands and complies with customer requirements and specifications.
- Generate, maintain, and be audited to applicable quality records (hard copy and/or electronic data) to Aerospace standards.
- Performs other duties as assigned.

### **Required Qualifications:**

- High School Diploma or equivalent.
- Aerospace quality inspection experience.
- Experienced in reading and interpreting aerospace customer product dimensions and tolerances.
- In compliance ITAR Requirements and with U.S. governmental regulations applicable to this position, all applicants must be either a U.S. citizen, lawful permanent resident of the U.S., as defined in 8 U.S.C. 1101(a)(20) or a "protected individual", as defined by 8 U.S.C. 1324b(a)(3).
- Must be able to effectively communicate, both orally and in writing.
- General proficiency in Microsoft Excel and Microsoft Word.

### **Ideal Candidates:**

- Quality Control experience of 5+ years in an aerospace manufacturing environment.
- CMM programming (GeoMet and/or PCDmis) experience.
- Experience in generating and documenting AS9102 First Articles.
- Working knowledge of precision measurement tools such as calipers and micrometers.



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**What We Offer:**

- Health / Dental / Vision Insurance
- Group Life Insurance
- Short Term Disability
- Long Term Disability
- 401K Program
- Paid Holidays
- Paid Vacation

Equal Opportunity Employer